

# Ion Exchange Design & Operation

Aquasolve College of Science & Technology (ACST)

## Programme Overview

**Duration:** 5 days (40 hours)

**Level:** Specialist

**Focus:** Water softening, demineralisation, and mixed-bed DI systems

### *Ion Exchange Fundamentals*

- Cation vs anion exchange
- Strong acid cation (SAC) and weak acid cation (WAC) resins
- Strong base anion (SBA) and weak base anion (WBA) resins
- Exchange capacity and breakthrough
- Regeneration chemistry

### *Water Softening*

- Hardness removal:  $\text{Ca}^{2+}$  and  $\text{Mg}^{2+}$  exchange
- Sodium cycle softening
- Regeneration with NaCl brine
- Salt dosing calculations
- Softener sizing for flow and hardness

### *Demineralisation Systems*

- Two-bed demineralisation: cation + anion
- Mixed-bed polishing
- Conductivity and resistivity monitoring
- Regeneration sequencing
- Rinse water quality and waste minimisation

### *Electrodeionisation (EDI)*

- EDI principles and configuration
- Comparison: IX vs EDI
- When to specify EDI
- Maintenance requirements
- Cost-benefit analysis

### *Troubleshooting & Optimisation*

- Resin fouling: iron, organics, silica
- Channeling and resin attrition

- Poor regeneration efficiency
- Premature breakthrough
- Case studies from Ghanaian industrial applications

## **Certification & Fee**

ACST Ion Exchange Specialist Certificate. Fee: GHS 4,200 per participant. Contact: demlom@aquasolvewater.com (Technical) or victoria@aquasolvewater.com (Registration).